

Work Order ID 51913

Wednesday, September 09, 2009 11:11:52 A

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Item ID: D2743

Accept

Revision ID: B

Item Name: Crossbolt Spacer

Start Date: 9/10/2009 Start Qty: 60.00

Required Date: 9/18/2009 Req'd Qty: 60.00

Reference:

Approvals: Process Plan: RF MK Date: 09-9-09 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Setup Start
Stop
Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2743	Rev B								

100

0.00



Hardinge

Hardinge CNC LATHE SMALL

Hardinge CNC Lathe Small

Memo

1-TURN AS PER FOLIO FA202 & DWG D2743 □ FOLIO
REV: 13 □ DWG REV: 13 □ 2-DEBURR AS REQUIRED

0.00

110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Quality Control

Memo

120

0.00



QC

QC8- Inspect parts - second check

Quality Control

Memo

0.00

SA 09/09/23

60 0

SA 09/09/23

60 0

SA 09/09/23






60 0



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Item ID: D2743 Accept  Setup Start 
Revision ID: B Stop 
Item Name: Crossbolt Spacer
Start Date: 9/10/2009 Start Qty: 60.00  Cust Item ID:
Required Date: 9/18/2009 Req'd Qty: 60.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging Packaging	Identify as per dwg & Stock Location: <i>Skid tube</i> Memo	0.00 0.00							<i>Sad 09-09-30</i> 
140  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<i>09/10/01</i>  <i>MR</i> <i>09-10-01</i>

Picklist Print

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Work Order ID: 51913



Parent Item: D2743RevB



Parent Item Name: Crossbolt Spacer

Start Date: 9/10/2009

Required Date: 9/18/2009

Comments:

Start Qty: 60.00

Required Qty: 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T0.625W.065		Purchased	No			100	f	110.6600	16.8442			

6061-T6 RD Tube .625 x.065W

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

110.66

110778

2.66

✓ 111944

108

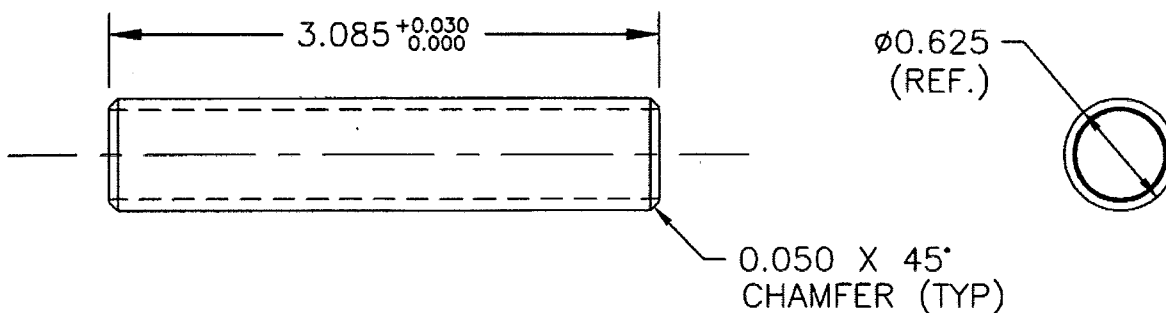
18PT SN 09/09/23



DESIGN <i>[Signature]</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>KE</i>	DRAWING NO. D2743	REV. B SHEET 1 OF 1
DATE 98.12.08		TITLE CROSS BOLT SPACER	SCALE 1:1
A	98.04.16	NEW ISSUE	
B	98.12.08	3.085 WAS 3.060	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31913

RELEASED
98.12.16 DS



MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED